

# City & Guilds Level 2 Certificate of Competence in the Safe Use of Mowers (0014-35)

**Version 1.2 (March 2025)** 

**Assessment Pack - Candidate Version** 

Version and date	Change detail	Section
1.0 February 2020	First version	
1.1 March 2020	Checklists moved to appendices	Appendices
	Introduction updated	Introduction updated
1.2 March 2025	Formatted Unit Numbers amended	Throughout

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## Introduction

This assessment relates to the unit in the Qualification handbook. The assessment can be achieved at pass only. If any task is not yet met the candidate is unsuccessful.

This assessment has the following units and learning outcomes:

## Unit 231 Prepare a pedestrian mower for operation

- 1. Know the requirements of risk assessment, legislation and safety when preparing a pedestrian mower
- 2. Know how to carry out a risk assessment

#### Unit 232 Operate a pedestrian mower

1. Operate a pedestrian mower

#### Unit 233 Prepare a ride-on mower for operation

- 1. Know the requirements of risk assessment, legislation and safety when preparing a ride-on mower
- 2. Carry out pre-use checks and maintain a ride-on mower

#### Unit 234 Operate a ride-on mower

1. Operate a ride-on mower

#### Unit 235 Prepare a tractor mounted/trailed mower for operation

- 1. Know the requirements of risk assessment, legislation and safety when preparing a tractor mounted/trailed mower
- 2. Carry out pre-use checks and maintain a tractor mounted/trailed mower

#### Unit 236 Operate a tractor mounted/trailed mower

Operate a tractor mounted/trailed mower

General guidance on the requirements for assessment can be found in the Assessor Guidance document available on the City & Guilds web site www.nptc.org.uk

The assessor must complete the Practical Table mark sheet for each candidate which should be kept by the assessor for a minimum period of twelve months.

This is not an open book assessment, however additional technical information may be sought from the relevant manufacture's operator manuals or any other appropriate training or safety publication.

# **Practical observation descriptor table**

# 231 – Prepare a pedestrian mower for operation

Activity	number and description from check list	Assessment Criteria
1	Carry out a site-specific hazard and risk assessment	May include:      slopes     ground conditions     contact with moving parts     manual handling     overhead obstructions     surface obstructions     people and/or animals     ditches/waterways     hot components     exhaust fumes     fuel and oil     bio hazards     dust/fungal spores     flying debris     contact with the cutting mechanism     insect bites/stings     fire  To include:     evaluate risks     implement appropriate control measures     confirm that the condition of the site is acceptable     confirm who they would report to if the site condition is unsuitable
2	Describe the relevant health and safety legislation in relation to mower operations	<ul> <li>May include the following:</li> <li>Health and Safety at Work Etc. Act (HASAWA):         <ul> <li>Duties imposed on the employer/employee/others</li> </ul> </li> <li>Provision and Use of Work Equipment Regulations (PUWER):         <ul> <li>Machine must be suitable for the task</li> <li>Machine must be properly maintained according to manufacturer's recommendations</li> </ul> </li> <li>Management of Health and Safety at Work Regulations (MHSWR):         <ul> <li>Risk assessments must be completed and communicated to all relevant persons</li> </ul> </li> </ul>

		(MHOR)  Avoid poss Control of Health (0) fuel h conta Persona Regulati Persona Regulati Health & Reportin Dangero (RIDDOI Certa repo Wildlife a Need know The Con Regulati The Con	d manual handling where lible, use safe lifting techniques of Substances Hazardous to COSHH): handling and protection from aminants I Protective Equipment ons (PPE): must be provided, maintained worn litrol of Noise at Work ons: ling protection must be used over ecibels (dB) log of Injuries, Diseases and lous Occurrences Regulations R): lain categories of injuries must be red land Countryside Act (WCA): rations must be carried out life la Safety (First Aid) Regulations: d for an accident book and livedge of where it is kept litrol of Vibration at Work
3	Select the appropriate Personal Protective Equipment (PPE) for mower operations	eye proto head proto hearing p dust mas hand proto non-sna	otection protection sk otection g clothing bility clothing
4	Identify the fuel requirements for the power unit and related safety precautions	lay include Petrol Diesel Battery lay include no smok allowing avoiding fuel topp any spilla method	:  ing/naked flames engine to cool before re-fuelling contact with hot surfaces bed up to correct level age is dealt with using the correct away from any sources of ignition

		<ul> <li>container specifically designed for fuel storage</li> </ul>
		have a non-spill spout
		be clearly labelled
		have securely fitting caps
		be kept away from any sources of ignition
	Identify the safety features of	To include:
	the equipment being used	all moving and hot parts must be guarded
_		To include:
5		operator and bystander protection decals
		To include:
		operator presence controls (OPC)
	Identify and explain the function	To include:
6	of all controls	all controls applicable to the mower being
		used for the assessment
	Carry out daily pre-use checks	May include:
7	to the mower	all pre-use checks applicable to the
•		mower being used for the assessment –
		as specified in the manual
	Explain how to refuel the mower	To include:
		refuelled in accordance with manufacturer's handbook/operator's
8		manual
		checking the fuel level – allowing for
		expansion
		cap correctly refitted
	Maintain the cutting mechanisms	a) Cylinder Mowers
	mechanisms	To include:
		check the bed knife and cylinder for wear
		and damage
		To include:
		bed knife to cylinder clearance
		carry out adjustments in accordance with
		manufacturer's handbook
		To include:
		back lapping procedure explained
9		b) Rotary Mowers
		To include:
		blade(s) condition
		blade(s) security  To include:
		To include:     how to perfect years and blade(a) from the
		how to safely remove blade(s) from the mower
		sharpening the blade
		how to balance the blade
		how to check that fitting is correct and
		tightness/torque setting is appropriate

#### May include:

- reducing vibration
- · reducing noise
- reducing bearing wear
- protecting the operator

#### c) Flail Mowers

#### To include:

- flail condition
- flail security

#### To include:

- how to safely remove/secure flail
- sharpening/reversing/replacing the flail
- how to check that fitting is correct and tightness/torque setting is appropriate

#### May include:

- reducing vibration
- · reducing noise
- reducing bearing wear
- protecting the operator

## d) Reciprocating Knife Mower

#### To include:

- knife condition
- knife security

### To include:

- how to safely remove knife from the mower
- sharpening the knife sections
- how to refit the knife to the mower
- how to check that fitting is correct including adjustment of knife clips, ledger plates, wear plates and knife register

# 232 - Operate a pedestrian mower

Activity numb	per and description from check list	Assessment Criteria
1	Carry out a test start and stop procedure	To include:     start the machine     check operator presence control(s)     stop the machine
2	Describe and carry out the operating adjustments to the mower	May include     height adjustment     grass collection/recycling
3	Operate the mower safely and in accordance with agreed specification	To include:      move the mower to the work site     task started at an appropriate point     appropriate forward speed maintained     suitable engine speed     work checked following 'trial' cut     minimise overlap/misses
4	Carry out work in a manner which minimises environmental damage	To include:     climatic conditions are acceptable     ground conditions are acceptable     turns made without excessive damage to the surface     cut material disposed of/recycled in accordance with legislative and organisational requirements
5	Discuss the quality of the completed mowing operation	To include:     finish complies with agreed specification
6	Clean and store equipment correctly after use	May include:  • prevents personal contamination  • prevents corrosion  • makes visual inspection for damage possible  • facilitates maintenance and adjustments  May include (subject to risk assessment):  • eye protection  • safety footwear  • overall/coverall  • hand protection  • face shield  • dust mask  May include:  • a brush  • compressed/blown air  • water/pressure washer

# 233 – Prepare a ride-on mower for operation

Activity	number and description from check	Assessment Criteria
	Corru out a cita apocific hozard and	May include:
1	Carry out a site-specific hazard and risk assessment	May include:  slopes ground conditions contact with moving parts manual handling overhead obstructions surface obstructions people and/or animals ditches/waterways hot components exhaust fumes fuel and oil bio hazards dust/fungal spores flying debris contact with the cutting mechanism insect bites/stings fire
		To include:     evaluate risks     implement appropriate control measures     confirm that the condition of the site is acceptable     confirm who they would report to if the site condition is unsuitable
2	Describe the relevant health and safety legislation in relation to mower operations	<ul> <li>Health and Safety at Work Etc. Act         (HASAWA):         <ul> <li>Duties imposed on the employer/employee/others</li> </ul> </li> <li>Provision and Use of Work Equipment Regulations (PUWER):         <ul> <li>Machine must be suitable for the task</li> <li>Machine must be properly maintained according to manufacturer's recommendations</li> </ul> </li> <li>Management of Health and Safety at Work Regulations (MHSWR):         <ul> <li>Risk assessments must be completed and communicated to all relevant persons</li> </ul> </li> <li>Manual Handling Operations Regulations (MHOR):         <ul> <li>Avoid manual handling where possible, use safe lifting techniques</li> </ul> </li> <li>Control of Substances Hazardous to Health (COSHH):         <ul> <li>fuel handling and protection from contaminants</li> </ul> </li> </ul>

		Personal Protective Equipment Regulations
		(PPE):  o PPE must be provided, maintained and
		<ul><li>worn</li><li>The Control of Noise at Work Regulations:</li></ul>
		<ul> <li>Hearing protection must be used over 85 decibels (dB)</li> </ul>
		<ul> <li>Reporting of Injuries, Diseases and Dangerous Occurrences Regulations (RIDDOR):</li> </ul>
		<ul> <li>Certain categories of injuries must be reported</li> </ul>
		<ul> <li>Wildlife and Countryside Act (WCA):</li> <li>Operations must be carried out avoiding disturbance to</li> <li>wildlife</li> </ul>
		<ul> <li>Health &amp; Safety (First Aid) Regulations:</li> <li>Need for an accident book and knowledge of where it is kept</li> </ul>
		The Control of Vibration at Work Regulations:
		<ul> <li>to reduce the risk to health from vibrations</li> </ul>
	Describe legal and safety	May include:
	requirements	<ul><li>be road legal</li><li>comply with the road vehicle lighting</li></ul>
		requirements
		<ul><li>be registered and taxed</li><li>be approved for use on the road</li></ul>
		appropriate insurance
		orange flashing beacon when driven on
		unrestricted dual carriageways (other situations subject to individual Risk
3		Assessment)
		be operated by somebody holding a
		<ul><li>suitable driving licence</li><li>observe legal/manufacturers speed limit</li></ul>
		May include:
		authorities should be informed about work     warning signs should be procted.
		<ul><li>warning signs should be erected</li><li>high visibility clothing should be worn</li></ul>
		<ul> <li>an "exclusion zone" could be set up the</li> </ul>
		road or dual carriageway lane could be closed or coned off
	Select the appropriate Personal	May include (subject to risk assessment):
	Protective Equipment (PPE) for mower operations	eye protection     bead protection
	monor operations	<ul><li>head protection</li><li>hearing protection</li></ul>
4		dust mask
		<ul><li>hand protection</li><li>non-snag clothing</li></ul>
		high visibility clothing
5		safety footwear  May include:
5		May include:

	Identify the fuel requirements for the power unit and related safety precautions	<ul> <li>Petrol</li> <li>Diesel</li> <li>Battery</li> <li>May include:</li> <li>no smoking/naked flames</li> <li>allowing engine to cool before re-fuelling</li> <li>avoiding contact with hot surfaces</li> <li>fuel topped up to correct level</li> <li>any spillage is dealt with using the correct method</li> <li>be kept away from any sources of ignition</li> <li>May include:</li> <li>container specifically designed for fuel storage</li> <li>have a non-spill spout</li> <li>be clearly labelled</li> <li>have securely fitting caps</li> <li>be kept away from any sources of ignition</li> </ul>
6	Identify the safety features of the equipment being used	To include:      all moving and hot parts must be guarded To include:     operator and bystander protection decals To include:     operator presence controls  To include:
7	Identify and explain the function of all controls	To include:     all controls applicable to the mower being used for the assessment
8	Carry out daily pre-use checks to the mower	May include:  all pre-use checks applicable to the mower being used for the assessment – as specified in the manual
9	Explain how to refuel the mower	To include:  refuelled in accordance with manufacturer's handbook/operator's manual  checking the fuel level – allowing for expansion  cap correctly refitted
10	Maintain the cutting mechanisms	<ul> <li>a) Cylinder Mowers To include: <ul> <li>check the bed knife and cylinder for wear and damage</li> </ul> </li> <li>To include: <ul> <li>bed knife to cylinder clearance</li> <li>carry out adjustments in accordance with manufacturer's handbook</li> </ul> </li> <li>To include: <ul> <li>back lapping procedure explained</li> </ul> </li> <li>b) Rotary Mowers</li> </ul> <li>To include: <ul> <li>blade(s) condition</li> </ul> </li>

blade(s) security

## a) Cylinder Mowers

#### To include:

- how to safely remove blade(s) from the mower
- sharpening the blade
- how to balance the blade
- how to check that fitting is correct and tightness/torque setting is appropriate

## May include:

- reducing vibration
- reducing noise
- reducing bearing wear
- protecting the operator

## c) Flail Mowers

#### To include:

- flail condition
- flail security

#### To include:

- · how to safely remove/secure flail
- sharpening/reversing/replacing the flail
- how to check that fitting is correct and tightness/torque setting is appropriate

#### May include:

- reducing vibration
- reducing noise
- reducing bearing wear
- protecting the operator

#### d) Reciprocating Knife Mower

#### To include:

- knife condition
- knife security

#### To include:

- how to safely remove knife from the mower
- sharpening the knife sections
- how to refit the knife to the mower
- how to check that fitting is correct including adjustment of knife clips, ledger plates, wear plates and knife register

# 234 - Operate a ride-on mower

Activity n	umber and description from check	Assessment Criteria
1	Carry out a test start and stop procedure	To include:     start the machine     check operator presence control(s)     stop the machine To include:     SAFE STOP procedure followed
2	Describe and carry out the operating adjustments to the mower	<ul><li>May include</li><li>height adjustment</li><li>grass collection/recycling</li></ul>
3	Operate the mower safely and in accordance with agreed specification	To include:  move the mower to the work site  task started at an appropriate point  appropriate forward speed maintained  suitable engine speed  work checked following 'trial' cut  minimise overlap/misses
4	Carry out work in a manner which minimises environmental damage	To include:     climatic conditions are acceptable     ground conditions are acceptable     turns made without excessive damage to the surface     cut material disposed of/recycled in accordance with legislative and organisational requirements
5	Discuss the quality of the completed mowing operation	To include:  • finish complies with agreed specification
6	Clean and store equipment correctly after use	May include:  • prevents personal contamination  • prevents corrosion  • makes visual inspection for damage possible  • facilitates maintenance and adjustments  May include (subject to risk assessment):  • eye protection  • safety footwear  • overall/coverall  • hand protection  • face shield  • dust mask  May include:  • a brush  • compressed/blown air  • water/pressure washer  • deck hose attachment

# 235 – Prepare a tractor mounted/trailed mower for operation

Ac	tivity number and description from check list	Assessment Criteria
1	Carry out a site-specific hazard and risk assessment	May include:      slopes     ground conditions     contact with moving parts     manual handling     overhead obstructions     surface obstructions     people and/or animals     ditches/waterways     hot components     exhaust fumes     fuel and oil     biohazards     dust/fungal spores     flying debris     contact with the cutting mechanism     insect bites/stings     fire  To include:     confirm the condition of the site as acceptable for the operation to take place     ongoing observation of site to identify hazards     report to the appropriate person if the site condition is unsuitable     ground conditions, sufficient to support machine, provide traction
2	Describe the relevant health and safety legislation in relation to mower operations	<ul> <li>weather conditions</li> <li>May include the following:</li> <li>Health and Safety at Work Etc. Act (HASAWA):         <ul> <li>Duties imposed on the employer/employee/others</li> </ul> </li> <li>Provision and Use of Work Equipment Regulations (PUWER):         <ul> <li>Machine must be suitable for the task</li> <li>Machine must be properly maintained according to manufacturer's recommendations</li> </ul> </li> <li>Management of Health and Safety at Work Regulations (MHSWR):         <ul> <li>Risk assessments must be completed and communicated to all relevant persons</li> </ul> </li> <li>Manual Handling Operations Regulations (MHOR):         <ul> <li>Avoid manual handling where possible, use safe lifting techniques</li> </ul> </li> <li>Control of Substances Hazardous to Health (COSHH):</li> </ul>

		<ul> <li>fuel handling and protection from contaminants</li> <li>Personal Protective Equipment Regulations (PPE):         <ul> <li>PPE must be provided, maintained and worn</li> </ul> </li> <li>The Control of Noise at Work Regulations:         <ul> <li>Hearing protection must be used over 85 decibels (dB)</li> </ul> </li> <li>Reporting of Injuries, Diseases and Dangerous Occurrences Regulations (RIDDOR):         <ul> <li>Certain categories of injuries must be reported</li> </ul> </li> <li>Wildlife and Countryside Act (WCA):         <ul> <li>Operations must be carried out avoiding disturbance to wildlife</li> </ul> </li> <li>Health &amp; Safety (First Aid) Regulations:         <ul> <li>Need for an accident book and knowledge of where it is kept</li> </ul> </li> </ul>
3	Describe the relevant legal and safety considerations when operating a tractor mower on or near a public highway	May include:      be road legal     comply with the road vehicle lighting requirements     be registered and taxed     be approved for use on the road     appropriate insurance     orange flashing beacon when driven on unrestricted dual carriageways (other situations subject to individual Risk Assessment)     be operated by somebody holding a suitable driving licence     observe legal/manufacturers speed limit  May include:     four-wheel drive mode disengaged (if applicable)     differential lock disengaged     independent brakes locked together (if applicable)     cutting units locked in transport position  May include:     authorities should be informed about work     warning signs should be erected     high visibility clothing should be worn     an "exclusion zone" could be set up the road or dual carriageway lane could be closed or coned off
4	Select the appropriate Personal Protective Equipment (PPE) for mower operations	May include (subject to risk assessment):      eye protection     head protection     hearing protection     dust mask

		hand protection
		non-snag clothing
		high visibility clothing
		safety footwear
	Identify safety issues in relation to the	May include:
	preparation and use of tractors	do not enter danger zones (e.g. between
	mowers	mower and tractor when attaching or
		removing)
		If using a remote linkage control the
5		operator must not be in a position whereby
J		injury may be caused by the tractor or
		mower
		clear communication is established between driver and assistant
		To include:
		SAFE STOP procedure explained
		'
	Identify and explain the function of all	To include:
	instruments and controls	candidates must safely mount and dismount
		from tractor cab/platform using hand and
		footholds provided (usually facing inwards)
		To include:
6		all internal/external controls and     instrumentation applicable to the tractor
		instrumentation applicable to the tractor being used for the assessment
		To include:
		<ul> <li>interpretation of information and warning symbols</li> </ul>
		interpretation of decals
	State how to maintain the efficiency of	May include:
	tractor and attachment performance	ensure air filter is clean
		effective use of engine speed control
		appropriate gear selection
7		effective use of engine/transmission
•		management systems (if applicable)
		use differential lock to prevent wheel slip
		ensure appropriate tyre pressures for the
		task use of economy PTO mode
	Carry out checks to the treater to	May include:
	Carry out checks to the tractor to ensure that it is safe to use	1 -
	Should that it is said to ass	<ul><li>horn working</li><li>all lights working</li></ul>
		cab glass undamaged and clean,
		wipers in working order
		mirrors clean and undamaged
		indicators clearly visible and undamaged
8		operator presence controls
		wheel nuts tight and secure (visual check
		only)
		<ul><li>tyre pressures (visual check only)</li><li>tyres free from excessive wear and damage</li></ul>
		<ul> <li>tyres free from excessive wear and damage</li> <li>lubrication sites identified</li> </ul>
		absence/severity of oil leaks
		battery isolation devices working
		Land, Joseph adviced froming

		<ul> <li>tractor guarding – as appropriate for the task</li> </ul>
		To include:
		all pre-start checks applicable to the tractor
		being used for the assessment – as
		specified in the manual
		May include:
		mirrors adjusted for clear view
		steering wheel adjusted to suit operator
		seat adjusted to suit operator
		condition and function of seatbelt
		To include:
		controls in neutral
		cold starting technique demonstrated or
		explained
		engine started
		SAFE STOP procedures followed
		May include:
		the PTO stub shaft is fully enclosed when
		not in use
		<ul> <li>all guards are secure and undamaged as identified in operator's manual</li> </ul>
		exhaust heat shield is in place and
		undamaged
		To include:
		all round observation before moving off
		brakes checked by driving short distance on
		level, smooth ground and apply foot brake
	State the statutory guarding and	To Include:
	safety requirements for PTO shafts	the PTO shaft is fully enclosed when
		attached
		the PTO shaft guard is secured to tractor
		the PTO shaft guard is secured to tractor and implement to prevent rotation
		the PTO shaft guard is secured to tractor and implement to prevent rotation  May include:
		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> </ul>
		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> </ul>
		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate</li> </ul>
		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no shaft is attached</li> <li>May include</li> <li>excess wear on mower</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no shaft is attached</li> <li>May include</li> <li>excess wear on mower</li> <li>excess vibration in cab</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no shaft is attached</li> <li>May include</li> <li>excess wear on mower</li> <li>excess vibration in cab</li> <li>increased risk of stones/debris being thrown</li> </ul>
9		<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no shaft is attached</li> <li>May include</li> <li>excess wear on mower</li> <li>excess vibration in cab</li> <li>increased risk of stones/debris being thrown up</li> </ul>
9	Identify the safety features of the	<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no shaft is attached</li> <li>May include</li> <li>excess wear on mower</li> <li>excess vibration in cab</li> <li>increased risk of stones/debris being thrown up</li> <li>mower may not achieve desired result</li> </ul>
9	Identify the safety features of the equipment being used	<ul> <li>the PTO shaft guard is secured to tractor and implement to prevent rotation</li> <li>May include:</li> <li>tractor and PTO mower are compatible</li> <li>correct speed stated for mower</li> <li>correct drawbar length to ensure adequate PTO shaft length/overlap/angle</li> <li>correct overlap of sliding shaft and the guards</li> <li>shaft is adequately lubricated</li> <li>use of 'economy mode' explained</li> <li>tractor stub shaft is fully enclosed when no shaft is attached</li> <li>May include</li> <li>excess wear on mower</li> <li>excess vibration in cab</li> <li>increased risk of stones/debris being thrown up</li> </ul>

		To include:		
		operator and bystander protection decals		
		To include:		
		operator presence controls		
	Identify and explain the function of all	To include:		
11	controls	all controls applicable to the mower being		
		used for the assessment		
	Carry out daily pre-use checks to the	May include:		
	mower	all pre-use checks applicable to the mower		
12		being used for the assessment – as		
		specified in the manual		
	Maintain the cutting mechanisms	a) Cylinder Mowers		
	Maintain the cutting mechanisms	a) Cylinder Mowers		
		To include		
		To include:		
		check the bed knife and cylinder for wear		
		and damage		
		To include:		
		bed knife to cylinder clearance		
		carry out adjustments in accordance with		
		manufacturer's handbook		
		To include:		
		back lapping procedure explained		
		b) Rotary Mowers		
		To include:		
		blade(s) condition		
		blade(s) security		
		To include:		
		how to safely remove blade(s) from the		
13		mower		
13		sharpening the blade		
		how to balance the blade     how to shook that fitting is correct and		
		how to check that fitting is correct and tightness/torque setting is appropriate		
		May include:		
		reducing vibration  reducing a point		
		<ul><li>reducing noise</li><li>reducing bearing wear</li></ul>		
		<ul><li>reducing bearing wear</li><li>protecting the operator</li></ul>		
		·		
		c) Flail Mowers		
		To include:		
		<ul><li>flail condition</li><li>flail security</li></ul>		
		To include:		
		how to safely remove/secure flail     abornoring/representations the flail		
		sharpening/reversing/replacing the flail     how to check that fitting is correct and		
		how to check that fitting is correct and tightness/torque setting is appropriate		
		May include:		

			• • •	
•	reduc	ina	vibra	ation

- reducing noise
- reducing bearing wear
- protecting the operator

## d) Reciprocating Knife Mower

#### To include:

- knife condition
- knife security

#### To include:

- how to safely remove knife from the mower
- sharpening the knife sections
- how to refit the knife to the mower
- how to check that fitting is correct including adjustment of knife clips, ledger plates, wear plates and knife register

# 236 - Operate a tractor mounted/trailed mower

Activity nur	mber and description from check list	Assessment Criteria
1	Carry out a test start and stop procedure	To include:     start the machine     check operator presence control(s)     stop the machine
2	Describe and carry out the operating adjustments to the mower	May include  • height adjustment
3	Operate the mower safely and in accordance with agreed specification	<ul> <li>To include:</li> <li>move the mower to the work site</li> <li>task started at an appropriate point</li> <li>appropriate forward speed maintained</li> <li>suitable engine speed</li> <li>work checked following 'trial' cut</li> <li>minimise overlap/misses</li> </ul>
4	Carry out work in a manner which minimises environmental damage	To include:     climatic conditions are acceptable     ground conditions are acceptable     turns made without excessive     damage to the surface
5	Discuss the quality of the completed mowing operation	To include:  • finish complies with agreed specification
6	Clean and store equipment correctly after use	<ul> <li>May include:</li> <li>prevents personal contamination</li> <li>prevents corrosion</li> <li>makes visual inspection for damage possible</li> <li>facilitates maintenance and adjustments</li> <li>May include (subject to risk assessment):</li> <li>eye protection</li> </ul>
		<ul> <li>safety footwear</li> <li>overall/coverall</li> <li>hand protection</li> <li>face shield</li> <li>dust mask</li> <li>May include:</li> <li>a brush</li> <li>compressed/blown air</li> <li>water/pressure washer</li> </ul>

# Appendix 1 Practical tables

# 231 – Prepare a pedestrian mower for operation

Activity number and descr	Achieved			
Carry out a site-spec				
Describe the relevant relation to mower open.	t health and safety legislation in erations			
Select the appropriate (PPE) for mower ope	e Personal Protective Equipment rations			
Identify the fuel requisers     safety precautions	rements for the power unit and related			
5. Identify the safety fea	atures of the equipment being used			
<ol><li>Identify and explain the</li></ol>	ne function of all controls			
7. Carry out daily pre-us	se checks to the mower			
8. Explain how to refuel	the mower			
Maintain the cutting mechanisms				
	Grade (P/X)			
Candidate signature and date				
Assessor signature and date				
Endorsement (cutting type)				
Assessor Feedback:				

# 232 - Operate a pedestrian mower

Activity number and descr	Achieved	
Carry out a test start		
Describe and carry o mower		
Operate the mower s specification	afely and in accordance with agreed	
Carry out work in a m     damage	nanner which minimises environmental	
5. Discuss the quality of	f the completed mowing operation	
6. Clean and store equi	pment correctly after use	
Candidate signature and date		
Assessor signature and date		
Endorsement (cutting type)		
Assessor Feedback:		

# 233 - Prepare a ride-on mower for operation

Activity number and descr	Achieved			
Carry out a site-spec				
Describe the relevant relation to mower open.	t health and safety legislation in erations			
3. Describe legal and sa	afety requirements			
Select the appropriate (PPE) for mower ope	e Personal Protective Equipment rations			
<ol><li>Identify the fuel requi safety precautions</li></ol>	rements for the power unit and related			
6. Identify the safety fea	atures of the equipment being used			
7. Identify and explain the	ne function of all controls			
8. Carry out daily pre-us	Carry out daily pre-use checks to the mower			
9. Explain how to refuel				
10. Maintain the cutting n				
Candidate signature and date				
Assessor signature and date				
Endorsement (cutting type)				
Assessor Feedback:				

# 234 - Operate a ride-on mower

Activity number and descr	Achieved		
Carry out a test start			
Describe and carry o mower			
Operate the mower s specification	afely and in accordance with agreed		
Carry out work in a m     damage	Carry out work in a manner which minimises environmental damage		
5. Discuss the quality of	f the completed mowing operation		
6. Clean and store equi	pment correctly after use		
Candidate signature and date			
Assessor signature and date			
Endorsement (cutting type)			
Assessor Feedback:			

# 235 - Prepare a tractor mounted/trailed mower for operation

Activity number and description			
specific hazard and risk assessment			
Describe the relevant health and safety legislation in relation to mower operations			
•			
• • •			
• •			
lain the function of all instruments and			
Carry out checks to the tractor to ensure that it is safe to use			
State the statutory guarding and safety requirements for PTO shafts			
ty features of the equipment being used			
lain the function of all controls			
pre-use checks to the mower			
ting mechanisms			
Grade (P/X)			
d			
Endorsement (cutting type)			
	specific hazard and risk assessment evant health and safety legislation in er operations evant legal and safety considerations when tor mower on or near a public highway opriate Personal Protective Equipment r operations sues in relation to the preparation and use ers lain the function of all instruments and aintain the efficiency of tractor and ormance s to the tractor to ensure that it is safe to ory guarding and safety requirements for ty features of the equipment being used lain the function of all controls ore-use checks to the mower ting mechanisms  Grade (P/X) d		

## 236 - Operate a tractor mounted/trailed mower

Candidates are **not** permitted to use the checklist to work from when completing the practical tasks but may familiarise themselves with it prior to the observation. **All** criteria must be achieved.

Activity number	Achieved			
Carry out a test start and stop procedure				
Describe a mower	and carry o	ut the operating adjustments to the		
<ol><li>Operate th specification</li></ol>		afely and in accordance with agreed		
4. Carry out v				
5. Discuss th	e quality of	f the completed mowing operation		
6. Clean and	store equi	pment correctly after use		
	Grade (P/X)			
Candidate signatu date	Candidate signature and date			
Assessor signatur date	Assessor signature and date			
Endorsement (cut	ting type)			
Assessor Feedbac	ck:			

## **Appendix 2** Sources of general information

The following documents contain essential information for centres delivering City & Guilds qualifications. They should be referred to in conjunction with this handbook. To download the documents and to find other useful documents, go to **www.cityandguilds.com** or click on the links below:

## Centre handbook: quality assurance standards

This document is for all approved centres and provides guidance to support their delivery of our qualifications. It includes information on

- centre quality assurance criteria and monitoring activities
- administration and assessment systems
- centre-facing support teams at City & Guilds/ILM
- centre quality assurance roles and responsibilities.

The Centre Handbook should be used to ensure compliance with the terms and conditions of the Centre Contract.

### Centre assessment: quality assurance standards

This document sets out the minimum common quality assurance requirements for our regulated and non-regulated qualifications that feature centre assessed components. Specific guidance will also be included in relevant qualification handbooks and/or assessment documentation.

It incorporates our expectations for centre internal quality assurance and the external quality assurance methods we use to ensure that assessment standards are met and upheld. It also details the range of sanctions that may be put in place when centres do not comply with our requirements, or actions that will be taken to align centre marking/assessment to required standards. Additionally, it provides detailed guidance on the secure and valid administration of centre-assessments.

#### Access arrangements: when and how applications need to be made to City & Guilds

Provides full details of the arrangements that may be made to facilitate access to assessments and qualifications for candidates who are eligible for adjustments in assessment.

The **centre document library** also contains useful information on such things as:

- conducting examinations
- registering learners
- appeals and malpractice.

#### **Useful contacts**

Please visit the Contact Us section of the City & Guilds website, Contact us.

## City & Guilds

For over 140 years, we have worked with people, organisations and economies to help them identify and develop the skills they need to thrive. We understand the life-changing link between skills development, social mobility, prosperity and success. Everything we do is focused on developing and delivering high-quality training, qualifications, assessments and credentials that lead to jobs and meet the changing needs of industry.

We partner with our customers to deliver work-based learning programmes that build competency to support better prospects for people, organisations and wider society. We create flexible learning pathways that support lifelong employability because we believe that people deserve the opportunity to (re)train and (re)learn again and again – gaining new skills at every stage of life, regardless of where they start.

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